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hard-wired programmable (e.g. wiring of
electro-mechanical or electronic

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components) and programmable logic controllers. The first is used primarily in cases, where any reprogramming by the user is out of the question and the job size warrants the development of a special controller.

Programmable logic controllers
of the programmable logic controller and

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a consequential revolution of control engineering. This book is an introduction to programmable logic controllers and aims to ease the tasks of practising engineers coming first into contact with programmable logic controllers, and also provides a basic course for students on courses such as Nationals and Higher

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A programmable logic controller (PLC) or

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programmable controller is an industrial digital computer which has been ruggedized and adapted for the control of manufacturing processes, such as assembly lines, or robotic devices, or any activity that requires high reliability, ease of programming and process fault diagnosis.. PLCs can range from small modular devices with tens of inputs and

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outputs ...

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