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n2,fitting,and,machining,question,papers Created Date:

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FITTING AND MACHINING THEORY N2 FORMULA SHEET $f = f T N t$

$\pi D N S = 60 S = \pi D n 40 N N 9 D - d$ length of workpiece Set-

over = 2 length of taper length of workpiece Set-over = Ratio 2

$\theta X \tan = 2L$ Leading angle = $90 - (\text{Helix angle} + \text{clearance angle})$

Foll ' ' ° ' ' ° owing angle = $90 + (\text{Helix angle} - \text{clearance angle})$

Lead = No. of starts pitch $\frac{\text{Pitch}}{\text{No. of starts}}$

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FITTING AND MACHINING THEORY N2 FORMULA SHEET
 $f = f T N t$
 $'1 S = 60 S = 'Q 40 N N 9 D - d$ length of workpiece Set-over = 2
length of taper length of workpiece Set-over = Ratio 2 ; $\tan = 2L$
Leading angle = $90 - (\text{Helix angle} + \text{clearance angle})$ Follow up question
Following angle = $90 + (\text{Helix angle} - \text{clearance angle})$ Lead =
No. of starts pitch Pitch

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QUESTION 9: V-BELT, CHAIN, GEAR DRIVES AND REDUCTION GEARBOXES 9.1 9.1.1 Chain pitch is the distance from the centre of one pin to the centre of the next pin. ... Microsoft Word - N2

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QUESTION 1: WELDING, COMPUTER AIDED DRAUGHTING, FASTENERS AND FITTINGS 1.1 Name THREE welding processes you can use to join metal. (3) 1.2 Name the types of welded joints shown in FIGURE 1. Write only the answer next to the question number (1.2.1-1.2.4) on the ANSWER SHEET.

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QUESTION 4: HAND TOOLS 4.1 List the question numbers from 4.1.1-4.1.5 and name the hammers as listed in FIGURE 1 by writing the answers next to the numbers (4.1.1-4.1.5) in the ANSWER BOOK . FIGURE 1 [5] QUESTION 5: METALS AND PLASTICS 5.1 Name THREE types of carbon steel. (3)

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