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Taguchi Designs Both Taguchi designs and Factorial designs are available in the DOE menu in Minitab Statistical Software. To select a design go to Stat > DOE. Many Taguchi designs are based on Factorial designs (2-level designs and Plackett & Burman designs, as well as factorial designs with more than 2 levels).

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How Taguchi Designs Differ from Factorial Designs - Minitab

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FRACTIONAL FACTORIAL DESIGNS Sometimes, there aren't enough resources to run a Full Factorial Design. Instead, you can run a fraction of the total # of treatments. 2^k -p kdesign = k factors, each with 2 levels, but run only 2^p treatments (as opposed to 2^k) 2^{4-1} design = 4 factors, but run only $2^3 = 8$ treatments (instead of 16) $8/16 = 1/2$ design known as a "1/2 replicate" or "half ...

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